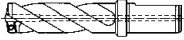
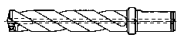
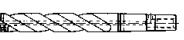




D BILZ Flexispeed, Schneiden, Ersatzteile und Zubehör

GB BILZ Flexispeed, Inserts, Spare Parts and Accessories

							
mm Ø	BILZ Flexispeed 4 x D, zyl./cyl.	BILZ Flexispeed 6 x D, zyl./cyl.	BILZ Flexispeed 6 x D, MK / MT	Kernschneide HSSE ((N) = TiN)	Kernschneide HM ((A) = TiAlN)	Klemmschraube für Kernschneide	
				Core Cutter HSSE ((N) = TiN)	Core Cutter ((A) = TiAlN)	Fixing Screw for Core Cutter	
18	FLXZ 1800202	FLX02 18 A	FLXM 1800202	KE 052 (N)	KE 02 052 (A)	KLS 010406	
19	FLXZ 1900202	FLX02 19 A	FLXM 1900202	KE 052 (N)	KE 02 052 (A)	KLS 010406	
20	FLXZ 2000202	FLX02 20 A	FLXM 2000202	KE 052 (N)	KE 02 052 (A)	KLS 010506*)	
21	FLXZ 2100252	FLX02 21 A	FLXM 2100202	KE 052 (N)	KE 02 052 (A)	KLS 010506*)	
22	FLXZ 2200252	FLX02 22 A	FLXM 2200202	KEN01 052 (N)	KEN02 052 (A)	KLS 010508*)	
23	FLXZ 2300252	FLX02 23 A	FLXM 2300202	KEN01 052 (N)	KEN02 052 (A)	KLS 010508*)	
24	FLXZ 2400252	FLX02 24 A	FLXM 2400302	KEN01 052 (N)	KEN02 052 (A)	KLS 010508*)	
25	FLXZ 2500252	FLX02 25 A	FLXM 2500302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
26	FLXZ 2600252	FLX02 26 A	FLXM 2600302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
27	FLXZ 2700252	FLX02 27 A	FLXM 2700302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
28	FLXZ 2800252	FLX02 28 A	FLXM 2800302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
29	FLXZ 2900252	FLX02 29 A	FLXM 2900302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
30	FLXZ 3000252	FLX02 30 A	FLXM 3000302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
31	FLXZ 3100252	FLX02 31 A	FLXM 3100302	KEN01 062 (N)	KEN02 062 (A)	KLS 010508*)	
32	FLXZ 3200322	FLX02 32 A	FLXM 3200402	KEN01 082 (N)	KEN02 082 (A)	KLS 010610*)	
33	FLXZ 3300322	FLX02 33 A	FLXM 3300402	KEN01 082 (N)	KEN02 082 (A)	KLS 010610*)	
34	FLXZ 3400322	FLX02 34 A	FLXM 3400402	KEN01 082 (N)	KEN02 082 (A)	KLS 010610*)	
35	FLXZ 3500322	FLX02 35 A	FLXM 3500402	KEN01 082 (N)	KEN02 082 (A)	KLS 010610*)	
36		FLX02 36 A	FLXM 3600402	KEN01 082 (N)	KEN02 082 (A)	KLS 010612*)	
37		FLX02 37 A	FLXM 3700402	KEN01 082 (N)	KEN02 082 (A)	KLS 010612*)	
38		FLX02 38 A	FLXM 3800402	KEN01 102 (N)	KEN02 102 (A)	KLS 010612	
39		FLX02 39 A	FLXM 3900402	KEN01 102 (N)	KEN02 102 (A)	KLS 010612	




D ¹⁾ Wendeschneidplatten in den Sorten:

- AK 1 = HW – K20
(mit Spanleitstufe für Aluminium)
- K1 = HW – K20
- K9 = HC – K20 (TiAlN)
- P2 = HW – P30
- P7 = HC – P40 (TiN)
- P8 = HC – P40 (TiCN)
- S6 = HSSE (TiN)

*) Durch Flexispeed-Umstellung
ab ca. 2. Quartal '98 gültig.

Andere Abmessungen (auch größere Durchmesser),
Ausführungen (z.B. dreischneidig) und Beschichtungen
auf Anfrage

Bestellbeispiel: 2 Stück FLXM 2700302
6 Stück KEN01 062N
10 Stück XCEX 110304 FRZP7
2 Stück EAL 013
1 Stück TX 215
10 Stück TX 35075
5 Stück KLS 010508

											
Wendeschneidplatte	Wendeschneidplatte mit Spanteiler	+	Sorte ¹⁾					Mittens- schraube für WSP	Schrauben- dreher für Mittens- schraube	Einschraub- Austreiblappen für MK-Schaft	
Insert	Insert with Chipbreaker	+	Grade ¹⁾					Centre Screw for Insert	Screw Driver for Centre Screw	Screwed Flat Tang for MT-Shank	
XCEX 070204 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 25050	TX 208	EAL 012	
XCEX 075204 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 25050	TX 208	EAL 012	
XCEX 080204 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 25050	TX 208	EAL 012	
XCEX 085304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 012	
XCEX 090304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 012	
XCEX 095304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 012	
XCEX 100304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 100304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 105304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 110304 FRZ...			...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 115304 FRZ...	XCEX 115304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 120304 FRZ...	XCEX 120304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 125304 FRZ...	XCEX 125304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 130304 FRZ...	XCEX 130304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 013	
XCEX 125304 FRZ...	XCEX 125304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 014	
XCEX 130304 FRZ...	XCEX 130304 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 35075	TX 215	EAL 014	
XCEX 135404 FRZ...	XCEX 135404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	
XCEX 140404 FRZ...	XCEX 140404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	
XCEX 145404 FRZ...	XCEX 145404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	
XCEX 150404 FRZ...	XCEX 150404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	
XCEX 145404 FRZ...	XCEX 145404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	
XCEX 150404 FRZ...	XCEX 150404 FRZ4...		...AK1	...K1	...P2	...P7	...S6	TX 45115	TX 215	EAL 014	



¹⁾ Indexable inserts types:

- AK 1 = HW – K20
(with chipbreaker for aluminium)
- K1 = HW – K20
- K9 = HC – K20 (TiAlN)
- P2 = HW – P30
- P7 = HC – P40 (TiN)
- P8 = HC – P40 (TiCN)
- S6 = HSSE (TiN)

*) Valid from 2nd quarter '98 due to alteration of Flexispeed.

Other dimensions (also larger diameters), designs (e.g. 3-fluted) and coatings upon request

- Order example:
- 2 pieces FLXM 2700302
 - 6 pieces KEN01 062N
 - 10 pieces XCEX 110304 FRZP7
 - 2 pieces EAL 013
 - 1 piece TX 215
 - 10 pieces TX 35075
 - 5 pieces KLS 010508