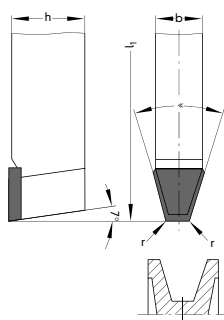


18878 Turning Tools for Vee-Belt Profiles

Type
With brazed-on carbide blades,
profile angle 34°.

Quality
Carbide quality K 10.



18878

Code	for belt width mm	H x W x l ₁ mm	18878 ...
16 h	8	16 x 10 x 110	204
20 h	10	20 x 12 x 125	205
25 h	13	25 x 16 x 140	206
32 h	17	32 x 20 x 170	207



Info 18885 - 18896 HSS-Co lathe tool

Type
10 mm made of heavy-duty high-speed steel, above that with butt-welded HSS-Co head.

18885 Straight Turning Tools HSS-Co

Type
Similar to DIN 4951, **right-hand**. Setting angle 45°.

			Right-hand	
	l ₁	c	18885 ...	
mm	mm	mm		
10	100	2,0	201	
12	110	2,5	202	
16	140	3,0	203	
20	160	4,0	204	

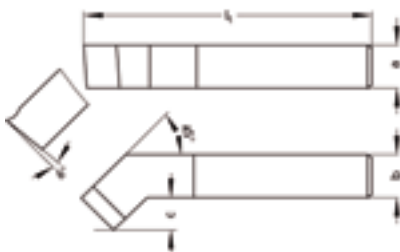


18885

18886 Bent Turning Tools HSS-Co

Type
Similar to DIN 4952, **right-hand**. Setting angle 45°.

			Right-hand	
	l ₁	c	18886 ...	
mm	mm	mm		
10	100	6	201	
12	110	8	202	
16	140	10	203	
20	160	14	204	

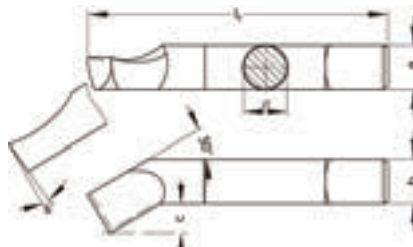


18886

18887 Internal Turning Tools HSS-Co

Type
Similar to DIN 4953, **right-hand**. Setting angle 30°.

			Right-hand	
	l ₁	c	18887 ...	
mm	mm	mm		
10	160	5	201	
12	180	6	202	
16	180	6	203	
20	220	8	204	

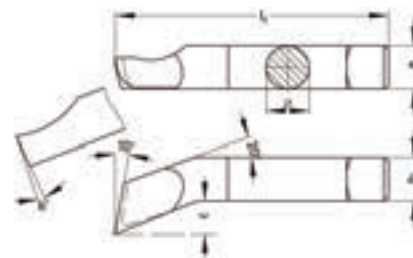


18887

18888 Inside Bent Turning Tools HSS-Co

Type
Similar to DIN 4954, **right-hand**. Setting angle 20°.

			Right-hand	
	l ₁	c	18888 ...	
mm	mm	mm		
10	160	5	201	
12	180	6	202	
16	180	6	203	
20	220	8	204	



18888

18891

Offset Side Turning Tools HSS-Co

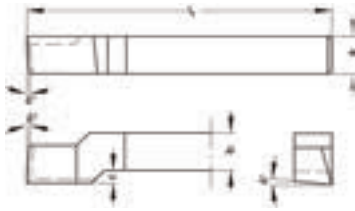
Type

Similar to DIN 4960, **right-hand**. Setting angle 6°.

18891

Right-hand

Ø mm	l ₁ mm	c mm	18891	...
10	100	4	201	
12	110	5	202	
16	140	6	203	
20	160	8	204	



18892

Cutting-Off Turning Tools HSS-Co

Type

DIN 4961, **right-hand**.

18892

Right-hand

Ø mm	l ₁ mm	c mm	18892	...
16	140	3	201	
20	160	4	202	



18893

Hooked Turning Tools HSS-Co

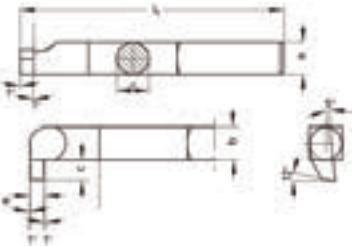
Type

Similar to DIN 4963, **right-hand**.

18893

Right-hand

Ø mm	l ₁ mm	c mm	e mm	18893	...
10	160	6	3	201	
12	180	8	3	202	
16	180	8	3	203	
20	220	10	4	204	



18895 - 18896

Thread Turning Tools HSS-Co

18895

Type

External thread turning tools 60°, **clockwise**, metric.

18895

18896

Type

Internal thread turning tools 60°, **clockwise**, metric.

18896

outside

Ø mm	l ₁ mm	b mm	18895	...
10	100	12	201	
12	110	16	202	
16	140	20	203	
20	160	25	204	



internal

Ø mm	l ₁ mm	c mm	18896	...
10	160	6	201	
12	180	8	202	
16	180	8	203	
20	220	10	204	

